



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-3

Job Sheet 170852



Part No: D5149-3

Job Qty: 10 ea

Part Name: Fwd Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP REV:A 14.09.05 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Machining-3		S.C. 18/02/18
110	Bandsaw	10 pcs	2/15/18	2/15/18	0.00	0.38	Bandsaw1		S.C. 18/02/18
115	CNC Vertical Machining	10 pcs	2/16/18	2/16/18	0.09	1.87	HAAS1-3		S.C. 18/02/18
120	QC	10 pcs	2/16/18	2/16/18	0.00	0.00	QC2 Machining-3		S.C. 18/02/18
130	QC	10 pcs	2/16/18	2/16/18	0.00	0.00	QC8 Machining-3		OK 18/02/20
140	Packaging	10 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-2		OK 18/02/21
150	QC21-SA	10 Ea	2/16/18	2/16/18	0.00	0.00	QC21		DAS 21 FEB 26 2018

Part Op 110 - CUT BLANK AT 6.325" LONG

Descriptions: 115 - MILL AS PER DWG AND FOLIO FB344

140 - LOCATION: WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	5.2700 ft (.527 ea)	90-Start up Operation	

M138184 10x6.375 = 5.35

Part Specifications

Specifications could not be found.

Plex 1/22/18 4:09 PM dart.poulin.mario

6043499

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Paint/Coat ☐		Other ☐	
Date : _____		Step #: _____									
Description Work Order Deviation											
				Completed By _____							
				and / Supervisor _____							
				Approval Verification _____							
				QA Coordinator _____							
				Approval _____							
Root Cause											
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Tempera ☐		ioned Wrong			
Design ☐		Operator ☐		Bending ☐		Set-up ☐		ide Dimensions			
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Ro ☐		/Under tolerance			
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/t ☐		Incorrect			
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspectio ☐		Lost/Missing			
Material ☐		Use for Testing ☐		Cuffs ☐		Contamini ☐		Moved			
Internal Transport ☐		Poor Information ☐		Crushing ☐		Counters ☐		ing			
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too ☐		r			
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructio ☐		ped			
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Hole ☐		ng Sequence			
Past Expiry Date ☐		Manufacturing Process ☐									
Misidentified ☐		Past Due ☐		OTHER : _____							

Date: 02/18/18

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Container No: S043500
Part: D5149-3
Job No: 170852
Serial No/Batch: S043500
Revision: D5149
Inspector: _____



